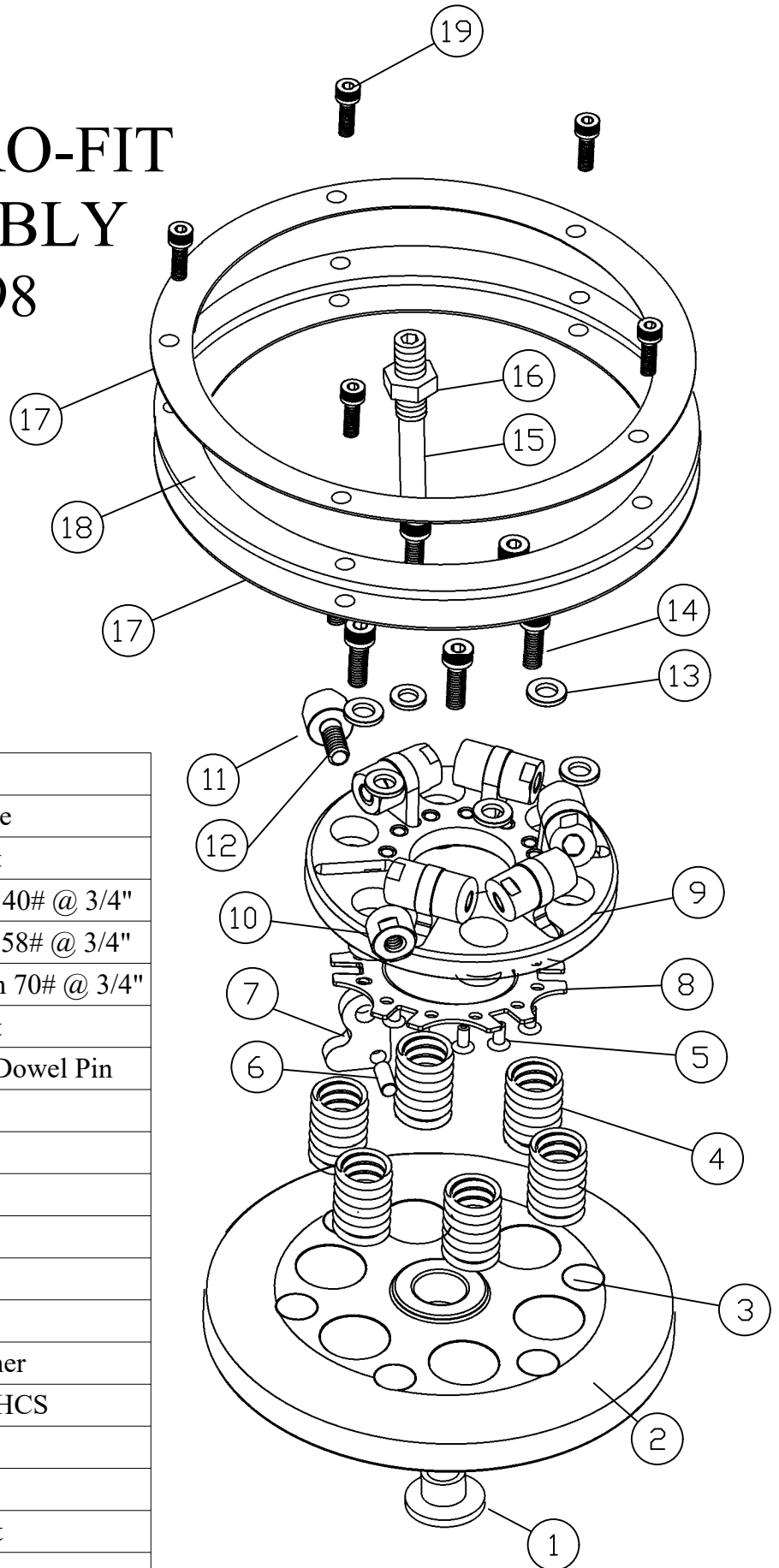


SCORPION RETRO-FIT CLUTCH ASSEMBLY PART #618-30-23098



No.	Qty	Part #	Description
1	1	606-30-10113	Threaded Insert
2	1	606-30-21951	Clutch Pressure Plate
3	1	606-30-21057	Pressure Plate Insert
4	6	501-37-01022	Clutch Spring-Plain 40# @ 3/4"
4	6	501-58-01018	Clutch Spring-Gold 58# @ 3/4"
4	6	501-70-01112	Clutch Spring-Green 70# @ 3/4"
5	12	600-30-30300	Stainless Steel Rivet
6	6	600-30-89206	3/16" x 7/16" Steel Dowel Pin
7	6	606-30-21853	Lock-Up Finger
8	1	606-30-33098	Lock-Up Clamp
9	1	606-30-21950	Lock -Up Head
10	6	600-30-96252	Weight Nut
11	6	600-30-95252	Weight BODY
12	6	600-30-62208	1/4-28 X 3/4 SHCS
13	6	600-30-02006	M6 Alum Flat Washer
14	6	606-30-10112	6mm x 1 x 20mm SHCS
15	1	606-30-10109	Adjustment Screw
16	1	606-30-10114	7/16-20 Jam Nut
17	2	646-30-51060	Derby Cover Gasket
18	1	686-30-16098	Derby Cover Spacer
19	5	600-30-62207	1/4-20 BHCS