



# SCORPION BILLET CLUTCH ASSEMBLY PART #608-30-10090

| No. | Qty | Part #        | Description                    |
|-----|-----|---------------|--------------------------------|
| 1   | 1   | 606-30-10111  | Snap Ring                      |
| 2   | 1   | 606-30-10102  | Clutch Hub                     |
| 3   | 1   | 606-30-10103  | Clutch Disk Spline             |
| 4   | 6   | 606-30-10105  | Clutch Mount Stud              |
| 5   | 1   | 606-30-10106  | Shaft Position Washer </td     |
| 6   | 1   | 606-30-10107  | Bellville Washer               |
| 7   | 1   | 606-30-10108  | Nut-Seal Main Shaft (Optional) |
| 8   | 1   | 606-30-10110  | Seal Main Shaft (Optional)     |
| 9   | 9   | 401-32-047131 | Steel Drive Plate              |
| 10  | 8   | 301-32-40123  | Friction Plate                 |
| 11  | 1   | 301-32-41123  | Friction "B" Plate             |
| 12  | 1   | 506-00-21458  | Damper Spring                  |
| 13  | 1   | 506-00-22159  | Damper Spring Seat             |
| 14  | 1   | 606-30-10113  | Threaded Insert                |
| 15  | 1   | 606-30-10104  | Clutch Pressure Plate          |
| 16  | 6   | 501-57-01007  | Coil Spring - Gold 58#         |
| 17  | 6   | 501-82-01023  | Coil Spring - Green 82#        |
| 18  | 6   | 519-99-01090  | Spring Cup                     |
| 19  | 6   | 606-30-10112  | 6mm-20mm SHCS                  |
| 20  | 1   | 606-30-10109  | Adjustment Screw               |
| 21  | 1   | 606-30-10114  | 7/16-20 Jam Nut                |
| 22  |     |               |                                |

